



# MACHINE CUTTING TORCHES AND ACCESSORIES

specifications & ordering information

## Design & Construction Features

### The Check Valve

Prevents the reverse flow of gases.

Retainer Seat Guide



Check Valve - Pair Pak



Disk assembly seals tight against seat in event of reverse flow.

Spring compresses under normal flow, moving disk assembly forward and allowing gas flow.

**Accessory Reverse Flow Check Valves**  
Supplied with all machine torches for added operator safety



MT 200 SERIES

MT 300 SERIES

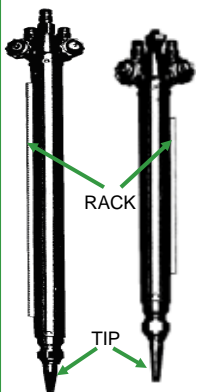
**Straight Through Design**  
Minimizes turbulence, improves cutting performance

**Pre-Drilled 1-3/8" Diameter Barrels**  
For three position mounting flexibility

**High Performance Mixer Design**  
Provide optimum performance

**Rugged Brass Torch Head And Body**  
For maximum strength

### SHOWN ASSEMBLED WITH RACK AND TIP



MT 300 SERIES MT 200 SERIES

**GEAR RACKS & TIP SOLD SEPARATELY EXCEPT MT204A INCLUDES A BUILT-IN RACK**



## Victor® Machine Torches

are available in two and three hose versions; Two hose torches are available in 4-1/4" and 10" barrel length. Three hose torches are available in 10" and 18" barrel length.

### MT 200 SERIES - Two hose torches.

For use with acetylene and other pressurized gases.

PRICE	PART NUMBER	OVERALL LENGTH	BARREL LENGTH	RACKING LENGTH	CUTTING CAPACITY
\$489.09 EA	MT204A	8-1/2"	4-1/4"	Included	7"
\$501.18 EA	MT210A	14	10"	7"	7"

For use with all fuel gases except acetylene.

PRICE	PART NUMBER	OVERALL LENGTH	BARREL LENGTH	RACKING LENGTH	CUTTING CAPACITY
\$540.39 EA	MT210N	14	10"	7"	7"

### MT 300 SERIES - Three hose torches.

For use with acetylene and other pressurized gases.

PRICE	PART NUMBER	OVERALL LENGTH	BARREL LENGTH	RACKING LENGTH	CUTTING CAPACITY
\$580.58 EA	MT310N	14"	10"	7"	16"
\$622.86 EA	MT318N	22-1/2"	18"	15"	16"
\$635.72 EA	MT310NV	14"	10"	7"	12"
\$668.58 EA	MT318NV	22-1/2"	18"	15"	12"

For use with all fuel gases except acetylene.

PRICE	PART NUMBER	OVER ALL LENGTH	BARREL LENGTH	RACKING LENGTH	CUTTING CAPACITY
\$491.28 EA	MT310A	14"	10"	7"	16"
\$531.39 EA	MT318A	22-1/2"	18"	15"	16"
\$540.39 EA	MT310AV	14"	10"	7"	12"
\$667.15 EA	MT318AV	22-1/2"	18"	15"	12"

**NOTE:** The MT204A, MT210A, MT210N and ALL torches ending with a "V" are equipped with a cutting oxygen valve.

**Model 591 STRIP CUTTER** for use with machine cutting torches only. It is designed to accept two tips for use with a common torch. Uses series 1 cutting tips.

Adjustable for cutting strips from 1-1/4"/.32cm to 12"/30cm wide, and thickness up to 3"/8cm.

\$879.83 EA



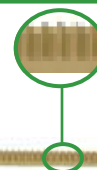
PART NUMBER	DESCRIPTION
0383-0000	591 Strip Cutter

NOTE: All Victor machine cutting torches use series 1 cutting tips.

**IMPORTANT:** Machine cutting torches use accessory reverse flow check valves which are included with the torch.

## Gear Rack

(18" x 32 Pitch) Shown



**GEAR RACKS - For use with MT 200 and MT 300 SERIES cutting torches. (Must be ordered separately).**

PRICE	TORCH PART NUMBERS	32 PITCH PART NUMBER
\$71.43 EA	MT210 and MT310 Series	0319-0054
\$85.12 EA	MT318 Series	0319-0055

