



# VICTOR STYLE ECONOMY 1 SERIES CUTTING TIPS

TIPS TO FIT "V" STYLE TORCHES SUCH AS:  
 ACCU-FLAME (WESTERN) CB-731,1600 SERIES, 1700 SERIES  
 GENERIC (GENERICO, HI-LIGHT, PROWELD) 143C (CA), 163S (L), 6300 SERIES  
 FIREPOWER CA-350

UNIWELD 780, 830 & 850 SERIES, E72789 & MACHINE TORCHES 67 (for acetylene), 67F (for fuel gas)  
 VICTOR CA-2450 (60), ST1600C, ST1700C, ST1800C, ST1900C, ST900C, & (STN4700C for natural gas)  
 VICTOR MACHINE TORCHES (for all pressurized fuel gases) MT-200A & MT-300A (AV) SERIES  
 VICTOR MACHINE TORCHES (for all fuel gases except acetylene) MT-210N & MT300N (NV) SERIES  
 WELDIT V-021 & V-036  
 Heavy Duty

**ACETYLENE**  
 VICTOR® STYLE SEAT  
 ONE PIECE TIPS

| UNIT PRICE   | Tip Style Part # | Available Tip Sizes | Application   | Preheat / Illustration |
|--|------------------|---------------------|---|------------------------|
| <b>SIZES 000 - 4</b><br>\$15.95 EA<br><b>SIZES 5 - 8</b><br>\$17.25 EA | *1-101           | 000 – 8             | General purpose and machine cutting                                 | <br>MEDIUM             |
| <b>ALL SIZES</b><br>\$27.64 EA   | *1-108           | 0 – 4               | Short tip for removing boiler tubes and work in confined places     | <br>MEDIUM             |
| <b>ALL SIZES</b><br>\$35.86 EA   | *1-110           | 00 – 2              | Drag type for hand cutting and trimming clean plate                 | <br>LIGHT              |
| <b>Obsolete</b>  | *1-111           | 0, 2                | Clean plate, trimming, machine cutting                              | <br>MEDIUM             |
| <b>ALL SIZES</b><br>\$40.93 EA   | *1-112           | 00 – 4              | Cutting close to bulk heads, rivet heads, trimming, machine cutting | <br>MEDIUM             |
| <b>ALL SIZES</b><br>\$42.50 EA   | *1-116           | 2, 4                | Gouging, removing Weld, rivet washing, weld preparation             | <br>MEDIUM             |
| <b>SIZES 0, 2, 4</b><br>\$31.50 EA<br><b>SIZES 6, 8</b><br>\$50.50 EA  | *1-118           | 0, 2, 4, 6, 8       | Gouging, removing Weld, rivet washing, weld preparation             | <br>MEDIUM             |
| <b>SIZE 4</b><br>\$58.24 EA  | *1-129           | 4                   | Cutting scrap with rusty or painted surfaces                        | <br>HEAVY              |

**NATURAL GAS / PROPANE**  
 VICTOR® STYLE SEAT  
 TWO PIECE TIPS

| UNIT PRICE   | Tip Style Part # | Available Tip Sizes | Application                         | Preheat / Illustration |
|--|------------------|---------------------|-------------------------------------|------------------------|
| <b>SIZES 000-5</b><br>\$19.95 EA<br><b>SIZES 6-8</b><br>\$20.95 EA | *GPN             | 000 – 5, 6, 8       | General purpose and machine cutting | <br>MEDIUM             |
| <b>ALL SIZES</b><br>\$22.50 EA                                     | *MTHN            | 00 – 5              | Hlgh-speed machine cutting to 10"   | <br>MEDIUM             |
| <b>ALL SIZES</b><br>\$22.50 EA                                     | *HPN             | 1 – 6, 8, 10, 12    | Scrap cutting beveling and piercing | <br>HEAVY              |

**NATURAL GAS / PROPANE**  
 VICTOR® STYLE SEAT  
 ONE PIECE TIPS

| UNIT PRICE   | Tip Style Part # | Available Tip Sizes | Application   | Preheat / Illustration |
|--|------------------|---------------------|---|------------------------|
| <b>ALL SIZES</b><br>\$19.95 EA   | *1-200           | 0 – 6               | General purpose and machine cutting                                   | <br>MEDIUM             |
| <b>SIZE 4</b><br>\$94.50 EA  | *1-207           | 4                   | Rivet removal   | <br>MEDIUM             |
| <b>SIZE 2</b><br>\$57.97 EA  | *1-212           | 2                   | Cutting close to bulkheads, rivet heads, machine cutting              | <br>MEDIUM             |
| <b>SIZE 2</b><br>\$51.79 EA  | *1-234           | 2                   | Scrapping, gouging, removing welds minimum oxygen requirement 90 psig | <br>MEDIUM             |
| <b>SIZE 4</b><br>\$29.00 EA<br><b>SIZES 6, 8</b><br>\$32.75 EA<br><b>SIZE 10</b><br>\$87.86 EA | *1-218           | 4, 6, 8, 10         | Gouging, removing welds, rivet washing, weld preparation              | <br>HEAVY              |
| <b>SIZE 2</b><br>\$88.00 EA  | *1-244           | 2                   | Cutting close to bulkhead, rivet heads, trimming                      | <br>MEDIUM             |

\* For complete part number place a dash and the tip size at the end of the Tip Style number; e.g., (Tip Style 1-101, Tip Size 00, Complete Part Number) 1-101-00