

“V” STYLE ECONOMY 1 SERIES CUTTING TIPS CONTINUED / AND WELDING TIPS



**PROPYLENE
VICTOR® STYLE
TWO PIECE TIPS**

* For complete part number place a dash and the tip size at the end of the Tip Style number; e.g., (Tip Style GPP, Tip Size 000, Complete Part Number) GPP-000

**LIQUID AIR® FUEL GAS / MAPP® / PROPYLENE
VICTOR® STYLE
ONE PIECE TIPS**

UNIT PRICE	Tip Style Part #	Available Tip Sizes	Application	Preheat / Illustration
ALL SIZES \$18.95 EA	*GPP	000 – 8	General purpose cutting	 MEDIUM
ALL SIZES \$21.95 EA	*MTHP	00 – 5	High-speed machine cutting to 10"	 MEDIUM
ALL SIZES \$20.95 EA	*HPP	1 – 5	Scrap and bevel cutting and piercing	 HEAVY

UNIT PRICE	Tip Style Part #	Available Tip Sizes	Application	Preheat / Illustration
ALL SIZES \$21.43 EA	*1-303MP	00 – 6	General purpose cutting	 MEDIUM
SIZE 2 \$54.93 EA	*1-312MP	2	Cutting close to bulkheads rivet heads, etc.	 MEDIUM
ALL SIZES \$39.00 EA	*1-318MP	4, 6, 8	Gouging scarfing, deseaming, rivet cutting, removing removing welds	 MEDIUM

**LIQUID AIR® FUEL GAS/MAPP® / PROPYLENE
VICTOR® STYLE
TWO PIECE TIPS**

UNIT PRICE	Tip Style Part #	Available Tip Sizes	Application	Preheat / Illustration
ALL SIZES \$19.95 EA	*GPM	000 – 8	General purpose and machine cutting	 MEDIUM
SIZES \$21.95 EA	*MTHM	00 – 5	High-speed machine Cuts to 10"	 MEDIUM
ALL SIZES \$21.95 EA	*HPM	2, 4, 6, 8, 10, 12	Scrap cutting, beveling & piercing	 MEDIUM

Adaptor - Allows Medium Duty (Type 13) Victor® Style Torches to use Light Duty J-Series (Type 17) Welding/Brazing Tips



Adapt J-Series (Type 17) & Cap' N Hook Tips
Connects to 100 Series (Type 13) Style Torches such as #WH350

**COMPLETE WELDING TIPS
VICTOR® STYLE
OXY / ACETYLENE**

J SERIES Light Duty Fits:
GENERIC (GENERIC, HI-LIGHT, PROWELD) 141T
UNIWELED WH250, WH550
VICTOR J-28, J-40, J-100 (C)

UNIT PRICE	SIZES	Tip Type 17 (W-J) Part Numbers
\$26.63 EA	000, 00, 0, 1, 2	17-000 Thru 17-2
\$32.21 EA	3, 4, 5	17-3, 17-4, 17-5
\$35.71 EA	6, 7	17-6 & 17-7

Old Style Performer Kit

100 SERIES Medium Duty Fits:
ACCU-FLAME (WESTERN) CB-530
FIREPOWER WH250
GENERIC (GENERIC, HI-LIGHT, PROWELD) 142T, 442T
UNIWELED WH350
VICTOR 100 (C) (FC)

UNIT PRICE	SIZES	Tip Type 13 (W-1) Part Numbers
\$34.50 EA	000, 00, 0, 1, 2	13-000 Thru 13-2
\$34.50 EA	3, 4	13-3 & 13-4
\$36.79 EA	5, 6	13-5 & 13-6
\$38.57 EA	7	13-7

New Performer / Old Super-Range Kit

300 SERIES Heavy Duty Fits:
ACCU-FLAME (WESTERN) CB-730
FIREPOWER WH350
GENERIC (GENERIC, HI-LIGHT, PROWELD) 143T
UNIWELED WH360 (L), 72L9, 72L11
VICTOR 315 (C) (FC), 310 (C), HD 310C

UNIT PRICE	SIZES	Tip Type 4 (W) Part Numbers
\$39.95 EA	000, 00, 0, 1, 2	4-000 Thru 4-2
\$39.95 EA	3, 4, 5, 6	4-3, 4-4, 4-5 & 4-6
\$53.00 EA	7, 8	4-7 & 4-8
\$56.50 EA	10	4-10

Journeyman Kit

CAP' N HOOK

AVAILABLE IN J SERIES ONLY

MTT
\$37.66 EA
BRAZE COPPER TUBING (UP TO) 1/2"

MTR
\$39.66 EA
ROSEBUD TIP
Concentrated flame that's stable even in windy conditions. Excellent for brazing components including reversing or expansion valves. Braze copper tubing up to 1 1/2" O.D.

NINE FLAME TIP
\$76.79 EA

MTF #2
\$38.57 EA
BRAZE COPPER TUBING (UP TO) 7/8"

TRIPLE FLAME TIP

MTF #4
\$74.00 EA
BRAZE COPPER TUBING (UP TO) 2-5/8"

MTF #3
BRAZE COPPER TUBING (UP TO) - 5/8"

WELD MTW #1
\$19.95 EA
BRAZE COPPER TUBING (UP TO) 3/64"

WELD MTW #2
\$19.95 EA
BRAZE COPPER TUBING (UP TO) 5/64"

MICRO
BRAZE COPPER TUBING (UP TO) 1"

**COMPLETE WELDING TIPS
Type 4, Type 13, Type 17**

OPERATIONAL CHART FOR Type 4, 13 & 17
Welding, Brazing, Heating, Soldering

Metal Thickness	Tip Size	Oxygen (PSIG)	Acety. Fuel Gas (PSIG)	Acety. Fuel Gas (SCFH)
up to 1/32"	000	5	5	1-1/2
1/64" - 3/64"	00	5	5	2-1/2
1/32" - 5/64"	0	5	5	4
3/64" - 3/32"	1	6	5	6
1/16" - 1/8"	2	5	5	10
1/8" - 3/16"	3	7	6	18
3/16" - 1/4"	4	10	7	28
1/4" - 1/2"	5	12	8	40
1/2" - 3/4"	6	14	9	52
3/4" - 1-1/4"	7	16	10	66
1-1/4" - 2"	8	19	12	82
2" - 3"	10	24	14	118