

# COMBINATION DRILL/TAP



**High Speed Steel, 118° Point**  
Allows two operations in one set-up

Price	Size	Pitch	Limit	Overall Length	Thread Length	Drill Length	Drill Dia.	Part No.
\$29.99 EA	6	32 NC	GH-3	2	13/32	1/4	.112	TD06X32
\$29.99 EA	8	32 NC	GH-3	2 1/8	15/32	9/32	.138	TD08X32
\$29.99 EA	10	24 NC	GH-3	2 3/8	9/16	9/32	.155	TD10X24
\$29.99 EA	10	32 NF	GH-3	2 3/8	1/2	9/32	.164	TD10X32
\$29.99 EA	1/4	20 NC	GH-3	2 1/2	23/32	7/16	.208	TD250X20
\$29.99 EA	1/4	28 NF	GH-3	2 1/2	21/32	7/16	.220	TD250X28
\$45.00 EA	5/16	18 NC	GH-3	2 23/32	27/32	9/16	.266	TD312X18
\$45.00 EA	5/16	24 NF	GH-3	2 23/32	13/16	9/16	.277	TD312X24
\$55.00 EA	3/8	16 NC	GH-3	2 15/16	1	21/32	.322	TD375X16
\$55.00 EA	3/8	24 NF	GH-3	2 15/16	15/16	21/32	.340	TD375X24

Jobber's Length

# Drills - Taps - Dies

## REDUCED SHANK DRILLS

### 3/8 SHANK



Price	Size	Decimal Equivalent	Part No
\$6.97 EA	25/64	.3906	Q3.390
\$6.97 EA	13/32	.4062	Q3.406
\$8.05 EA	27/64	.4219	Q3.421
\$8.05 EA	7/16	.4375	Q3.437
\$9.39 EA	29/64	.4531	Q3.453
\$9.39 EA	15/32	.4687	Q3.468
\$10.47 EA	31/64	.4844	Q3.484
\$10.47 EA	1/2	.5000	Q3.500
\$21.20 EA	9/16	.5620	Q3.562
\$23.34 EA	5/8	.6250	Q3.625
\$27.95 EA	11/16	.6870	Q3.687

### CARBIDE TIPPED

### HAMMER DRILLS

\*3 flats on the shank for better gripping in your chuck.

Price	Catalog Number	Bit Dia.	Overall Length	Drilling Shank Depth	Drilling Shank Dia.
\$2.80 EA	H1253	1/8	3"	1 1/2"	-
\$4.10 EA	H1256	1/8	6"	4 1/2"	-
\$2.90 EA	H1563	5/32	3"	1 1/2"	-
\$3.15 EA	H1566	5/32	6"	4 1/2"	-
\$3.90 EA	H1723	11/64	3"	1 1/2"	-
\$2.90 EA	H1673	3/16	3"	1 1/2"	-
\$3.10 EA	H1874	3/16	4"	2 1/2"	-
\$3.55 EA	H1876	3/16	6"	4"	-
\$4.95 EA	H1878	3/16	8"	6"	-
\$7.80 EA	H18713	3/16	13 1/2"	12"	-
\$3.55 EA	H2183	7/32	3"	1 1/2"	-
\$4.05 EA	H2186	7/32	6"	4 1/2"	-
\$3.10 EA	H2504	1/4	4"	2 1/2"	-
\$4.20EA	H2506	1/4	6"	4 1/2"	-
\$9.95 EA	H25013	1/4	13 1/2"	12"	-
\$12.15 EA	H25018	1/4	18"	16 1/2"	-
\$16.30 EA	H25024	1/4	24"	22 1/2"	-
\$4.85 EA	H2814	9/32	4"	2 1/2"	-
\$5.55 EA	H2816	9/32	6"	4 1/2"	-
\$3.90 EA	H3124	5/16	4"	2 1/2"	9/32
\$4.55 EA	H3126	5/16	6"	4 1/2"	9/32
\$12.05 EA	H31213	5/16	13 1/2"	12"	9/32
\$15.45 EA	H31218	5/16	18"	16 1/2"	9/32
\$21.85 EA	H31224	5/16	24"	22 1/2"	9/32
\$4.25 EA	H3754	3/8	4"	2 1/2"	11/32
\$5.60 EA	H3756	3/8	6"	4 1/2"	11/32
\$12.85 EA	H37513	3/8	13 1/2"	12"	11/32
\$15.45 EA	H37518	3/8	18"	16 1/2"	11/32
\$15.15 EA	H37520	3/8	20"	18 1/2"	11/32
\$17.95 EA	H37524	3/8	24"	22 1/2"	3/8
\$5.60 EA	H4376	7/16	6"	4 1/2"	3/8
\$7.25 EA	H4686	15/32	6"	4 1/2"	3/8

Price	Catalog Number	Bit Dia.	Overall Length	Drilling Shank Depth	Drilling Shank Dia.
\$6.10 EA	H5006	1/2	6"	4 1/2"	3/8
\$14.00 EA	H50013	1/2*	13 1/2"	12"	3/8
\$18.00 EA	H50018	1/2*	18"	16 1/2"	3/8
\$19.95 EA	H50024	1/2	24"	22 1/2"	3/8
\$8.15 EA	H5626	9/16	6"	4 1/2"	3/8
\$17.15 EA	H56213	9/16*	13 1/2"	12"	3/8
\$19.70 EA	H56218	9/16*	18"	16 1/2"	3/8
\$8.05 EA	H62563/8	5/8	6"	4 1/2"	3/8
\$8.05 EA	H6256	5/8	6"	4 1/2"	1/2
\$15.00 EA	H62513	5/8*	13 1/2"	12"	1/2
\$20.15 EA	H62518	5/8*	18"	16 1/2"	1/2
\$23.10 EA	H62524	5/8*	24"	22 1/2"	1/2
\$11.95 EA	H6876	11/16	6"	4 1/2"	1/2
\$11.15 EA	H75063/8	3/4	6"	4 1/2"	3/8
\$11.15 EA	H7506	3/4	6"	4 1/2"	1/2
\$17.45 EA	H75013	3/4*	13 1/2"	12"	1/2
\$22.95 EA	H75018	3/4*	18"	16 1/2"	1/2
\$27.45 EA	H75024	3/4*	24"	22 1/2"	1/2
\$13.85 EA	H8756	7/8	6"	4 1/2"	1/2
\$20.65 EA	H87513	7/8*	13 1/2"	12"	1/2
\$28.05 EA	H87518	7/8*	18"	16 1/2"	1/2
\$17.30 EA	H10006	1	6"	4 1/2"	1/2
\$26.40 EA	H100013	1*	13 1/2"	12"	1/2
\$36.15 EA	H100018	1*	18"	16 1/2"	1/2
\$22.20 EA	H11256	1 1/8*	6"	4 1/2"	1/2
\$32.20 EA	H112513	1 1/8*	13 1/2"	12"	1/2
\$37.80 EA	H112518	1 1/8*	18"	16 1/2"	1/2
\$30.10 EA	H12506	1 1/4*	6"	4 1/2"	1/2
\$39.65 EA	H125013	1 1/4*	13 1/2"	12"	1/2
\$46.20 EA	H125018	1 1/4*	18"	16 1/2"	1/2
\$41.90 EA	H75006	1 1/2*	6"	4 1/2"	1/2
\$59.00 EA	H150018	1 1/2*	18"	16 1/2"	1/2

Taper Hand Taps High Speed Steel Fractional Sizes			Plug Hand Taps High Speed Steel Fractional Sizes			Bottom Hand Taps High Speed Steel Fractional Sizes			Taper - Plug - Bottom High Speed Taps Sets (3 piece)		
Size	Part No.	Price	Part No.	Price	Part No.	Price	Part No.	Price	Part No.	Price (SET)	
1/4" x 20	TPHT.250x20	\$5.90 EA	TPHP.250x20	\$5.90 EA	TPHB.250x20	\$5.90 EA	TPHS.250x20	\$18.49 EA			
1/4" x 28	TPHT.250x28	\$5.90 EA	TPHP.250x28	\$5.90 EA	TPHB.250x28	\$5.90 EA	TPHS.250x28	\$18.49 EA			
5/16" X 18	TPHT.312x18	\$7.14 EA	TPHP.312x18	\$7.14 EA	TPHB.312x18	\$7.14 EA	TPHS.312x18	\$22.23 EA			
5/16" x 24	TPHT.312x24	\$7.14 EA	TPHP.312x24	\$7.14 EA	TPHB.312x24	\$7.14 EA	TPHS.312x24	\$22.23 EA			
3/8" x 16	TPHT.375x16	\$8.10 EA	TPHP.375x16	\$8.10 EA	TPHB.375x16	\$8.10 EA	TPHS.375x16	\$25.09 EA			
3/8" x 24	TPHT.375x24	\$8.10 EA	TPHP.375x24	\$8.10 EA	TPHB.375x24	\$8.10 EA	TPHS.375x24	\$25.09 EA			
7/16" x 14	TPHT.437x14	\$13.82 EA	TPHP.437x14	\$13.82 EA	TPHB.437x14	\$13.82 EA	TPHS.437x14	\$42.27 EA			
7/16" x 20	TPHT.437x20	\$13.82 EA	TPHP.437x20	\$13.82 EA	TPHB.437x20	\$13.82 EA	TPHS.437x20	\$42.27 EA			
1/2" x 13	TPHT.500x13	\$14.61 EA	TPHP.500x13	\$14.61 EA	TPHB.500x13	\$14.61 EA	TPHS.500x13	\$44.60 EA			
1/2" x 20	TPHT.500x20	\$14.61 EA	TPHP.500x20	\$14.61 EA	TPHB.500x20	\$14.61 EA	TPHS.500x20	\$44.60 EA			
9/16" X 12	TPHT.562x12	\$24.31 EA	TPHP.562x12	\$24.31 EA	TPHB.562x12	\$24.31 EA	TPHS.562x12	\$73.96 EA			
9/16" X 18	TPHT.562x18	\$24.31 EA	TPHP.562x18	\$24.31 EA	TPHB.562x18	\$24.31 EA	TPHS.562x18	\$73.96 EA			
5/8" x 11	TPHT.625x11	\$29.24 EA	TPHP.625x11	\$29.24 EA	TPHB.625x11	\$29.24 EA	TPHS.625x11	\$87.90 EA			
5/8" x 18	TPHT.625x18	\$29.24 EA	TPHP.625x18	\$29.24 EA	TPHB.625x18	\$29.24 EA	TPHS.625x18	\$87.90 EA			
3/4" x 10	TPHT.750x10	\$40.88 EA	TPHP.750x10	\$40.88 EA	TPHB.750x10	\$40.88 EA	TPHS.750x10	\$124.30 EA			
3/4" x 16	TPHT.750x16	\$40.88 EA	TPHP.750x16	\$40.88 EA	TPHB.750x16	\$40.88 EA	TPHS.750x16	\$124.30 EA			
7/8" x 14	TPHT.875x14	\$56.94 EA	TPHP.875x14	\$56.94 EA	TPHB.875x14	\$56.94 EA	TPHS.875x14	\$172.12 EA			
7/8" x 9	TPHT.875x9	\$56.94 EA	TPHP.875x9	\$56.94 EA	TPHB.875x9	\$56.94 EA	TPHS.875x9	\$172.12 EA			
1" x 12	TPHT1.000x12	\$75.84 EA	TPHP1.000x12	\$75.84 EA	TPHB1.000x12	\$75.84 EA	TPHS1.000x12	\$229.00 EA			
1" x 14	TPHT1.000x14	\$75.84 EA	TPHP1.000x14	\$75.84 EA	TPHB1.000x14	\$75.84 EA	TPHS1.000x14	\$229.00 EA			
1" x 8	TPHT1.000x8	\$75.84 EA	TPHP1.000x8	\$75.84 EA	TPHB1.000x8	\$75.84 EA	TPHS1.000x8	\$229.00 EA			
1 1/8" x 12	TPHT1.125x12	\$122.60 EA	TPHP1.125x12	\$122.60 EA	TPHB1.125x12	\$122.60 EA	TPHS1.125x12	\$422.60 EA			
1 1/8" x 7	TPHT1.125x7	\$122.60 EA	TPHP1.125x7	\$122.60 EA	TPHB1.125x7	\$122.60 EA	TPHS1.125x7	\$422.60 EA			
1 1/4" x 12	TPHT1.250x12	\$153.74 EA	TPHP1.250x12	\$153.74 EA	TPHB1.250x12	\$153.74 EA	TPHS1.250x12	\$573.74 EA			
1 1/4" x 7	TPHT1.250x7	\$153.74 EA	TPHP1.250x7	\$153.74 EA	TPHB1.250x7	\$153.74 EA	TPHS1.250x7	\$573.74 EA			
1 3/8" x 12	TPHT1.375x12	\$190.64 EA	TPHP1.375x12	\$190.64 EA	TPHB1.375x12	\$190.64 EA	TPHS1.375x12	\$763.64 EA			
1 3/8" x 6	TPHT1.375x6	\$190.54 EA	TPHP1.375x6	\$190.54 EA	TPHB1.375x6	\$190.54 EA	TPHS1.375x6	\$763.54 EA			
1 1/2" x 12	TPHT1.500x12	\$224.13 EA	TPHP1.500x12	\$224.13 EA	TPHB1.500x12	\$224.13 EA	TPHS1.500x12	\$896.13 EA			
1 1/2" x 6	TPHT1.500x6	\$224.13 EA	TPHP1.500x6	\$224.13 EA	TPHB1.500x6	\$224.13 EA	TPHS1.500x6	\$896.13 EA			