WELD CLEAN MATERIAL SAFETY DATA SHEET

02/05/00 MSDS PROVIDED BY:

STOODY INDUSTRIAL AND WELDING SUPPLY, INC.

3316 National Ave., San Diego, CA 92113
Phone: (619) 234-6750
MILITARY EMERGENCY RESPONSE NUMBER 1 (800) 851-8061

SECTION 1 - PRODUCT IDENTIFICATION

PRODUCT NAME: WELD CLEAN PRODUCT USE: METAL CLEANING

CHEMICAL FAMILY: ACID

SUPPLIER NAME AND ADDRSSS:

AMERICAN CHEMICAL & FLUX PRODUCTS

5722 UNION PACIFIC AVE LOS ANGELES, CA 90022

MANUFACTURER NAME AND ADDRESS

AMERICAN CHEMICAL & FLUX PRODUCTS

5722 UNION PACIFIC ANE LOS ANGELES, CA 90022

UPDATED: 12-30-98

EMERGENCY TELEPHONE (323) 723-0713

DATE PREPARED: 11/10/92

SECTION II -	HAZARDOUS	INGREDIENTS

			OSHA	ACGIH	
Ingredients	CAS #		PEL Mg/M3	TLV Mg/M3	Carcinogenicity
PHOSPHORIC ACID NONYLPHENOXY POLY 45-9	7664-38-2 ETHOXYETHANOL	9016-	1 Not estal	1(mg/M ³ olished Not esta	No ablished No

SECTION III -PHYSICAL DATA

Physical State:

Odor and Appearance: CLEAR TO SLIGHTLY TURBID LIQUID

Specific Gravity $(H_20=1)$ 1.362

Boiling Point unknown Vapor Pressure unknown

Vapor Density (Air=1) unknown Solubility in Water complete

Evaporation Rate(Water=1) (butyl acetate=1) negligible

Percent Volatile negligible

By Volume

PH (5-50% solution) 1-1.5

WELD CLEAN MATERIAL SAFETY DATA SHEET

SECTION IV-FIRE AND EXPLOSION HAZARD DATA
Flash Point(method used) None Flammable Limits: Not applicable Extinguishing Media: Will not burn or support combustion Special Fire Fighting Procedures: If product is present in a fire, avoid exposure to skin and eyes from mists and splashes. Wear standard protective clothing & self contained breathing apparatus Unusual Fire and Explosion Hazards: May react with some metals including: aluminum, magnesium and zinc resulting in the evolution of hydrogen gas.
SECTION V-REACTIVITY DATA
Stability:UnstableX_Stable Conditions to avoid: not known
Incompatability (materials to avoid) alkaline materials; materials containing chlorine
$\begin{tabular}{lll} \parbox{0.5cm} Hazardous Decomposition or Byproducts: & When heated to decomposition, may emit fumes of phosphorus oxides, Hydrogen \end{tabular}$
Hazardous Polymerization:May OccurX_Will Not Occur
Conditions to Avoid: not applicable
SECTION VI- HEALTH HAZARD DATA
Inhalation of mist may cause respiratory irritation with coughing, sneezing, salivation and difficult breathing. Severe exposures may lead to chemical pneumonitis. Skin irritation or severe burns: burning sensation may be delayed. Eye contact causes severe or permanent damage.
Carcinogenicity: No Signs and Symptoms of Exposure: Direct contact causes burns of eyes and may cause burns to skin. Inhalation of mist may cause irritation of mucous membranes. Medical Conditions Generally aggravated by Exposure: None known
Emergency and First Aid Procedures: Ingestion: Contact local poison control or physician Eyes: Immediately flush with large amounts of water for at least 15 minutes. Get prompt medical attention. Skin: Immediately remove contaminated clothing; wash skin with large amounts of water. Inhalation: Move victim to fresh air away from exposure. Get medical attention.
SECTION VII- PRECAUTIONS FOR SAFE HANDLING AND USE
Steps to be taken in case material is released or spilled: Wear personal protective equipment. Contain spill, add soda ash or lime and dispose in accordance with local, state and Federal regulations. Waste Disposal Method: Neutralize with alkaline material, dilute, and discharge in accordance with local, state and Federal regulations. Phosphate removal may be necessary.
Precautions to be taken in handling and storing: Avoid contact with skin, eyes & clothing. Wash thoroughly after handling. Avoid breathing mist. Suitable for general indoor storage away from heat and out of direct sunlight. (keep from freezing)
Other precautions: Freezes below 5°F (restores on thawing) Avoid storing or mixing with materials containing chlorine. Before opening, relieve any pressure build-up in drum by loosening bung slowly. Keep container closed when not in use.

WELD CLEAN MATERIAL SAFETY DATA SHEET

SECTION VIII- CONTROL MEASURES

Respiratory Protection: If TLV is exceeded, or for symptoms of overexposure, wear a NIOSH approved dust/mist respirator.

Local Exhaust: Provide adequate ventilation for removal of mist at elevated temperatures.

Protective Gloves: Neoprene or other Eye Protection: Wear chemical splash goggles or chemical resistant gloves and apron or coveralls as needed. Face shield. Other Protective Clothing or Equipment: Recommend eye wash and safety shower near use area

SPECIAL PRECAUTIONS: Corrosive. Do not add to chlorine-releasing materials.