



# VCM-200 CUTTING MACHINE

## specifications & ordering information



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### PORTABLE TRACK CUTTING MACHINE

Motorized for cutting, MIG/TIG welding

The versatile VCM-200 is a precision, tractor-type machine that can be used on its own track for straight line cutting and a variety of welding operations. Off track, and with a radius rod accessory, the VCM-200 can be used for circle cutting.

**Specifications:**

Track Capacities (Order Track Separately)

- ✓ Length increments of 72"
- ✓ Circle diameters 4" to 96"

**Speed Range**

- ✓ 2 to 60 Inches/Minute
- ✓ 5 to 120 Inches/Minute (High Speed Model)

Models available without the torch  
Export models available

**BHA Bevel Attachment**

for machine torch bevel cutting.

Adjustable head adds flexibility to machine cutting torches by allowing bevel cuts without changing the position of the torch. It can be set at any angle from 0 to 90° on either side of vertical. Uses series 1 cutting tips.



Model VCM-200



### VCM-200 ORDERING INFORMATION

PART NO.	DESCRIPTION	PRICE
0200-0220	Complete machine 110 Volt includes, VCM-200, MT 210A torch, 1-1-101 cutting tip with hoses and fittings for two hose operation	\$3,712.86 EA
0200-0224	High Speed Model 110 Volt Complete w/High Temp Shield	\$4,055.72 EA

### ACCESSORY ORDERING INFORMATION

PART No.	DESCRIPTION	PRICE
0212-0005	6 foot track section for line cutting	\$322.29 EA
0252-0040	Radius rod for circle cutting N/S	\$214.43 EA
0252-0136	Dual torch mount assembly N/S	\$1,406.86 EA
0252-0103	Heat shield N/S	\$161.00 EA
0383-0012	Bevel Attachment	\$231.43 EA
0252-0138	Plasma Torch Holder N/S	\$184.96 EA



Portable Motorized Track Cutting Machine (115 VAC)

Torch & 32 Pitch Rack Sold Separately (go forward 2 pages)  
Supplied with 2ea Interlocking Straight Track Section (1 meter each)  
Travel Speed 32 Inches Per Minute

#TCM-100 \$1,099.00 Each  
Extra 1 Meter Track #TCM-1M \$89.95 Each



Portable Pipe Beveling & Cutting Machine Manually Operated

Torch & 32 Pitch Rack Sold Separately (go forward 2 pages)  
Supplied with Chain For Pipe Diameters 4" to 24"

#PBM-100 \$835.00 Each  
Extra Chain 96" #PBM-96C \$149.50 Each

## Universal Circle Burner

This handy little tool is ideal for shop or maintenance department that must occasionally cut circles or straight lines but where expensive equipment is not practical.



45/64" Dia. (17.85mm)

Three set screws in the rotating head center the torch tip for any radius, circle or straight cutting.

- Cut circles or straight lines with any oxyfuel cutting torch
- Equipped with two wheels and centering pin

### MAGNETIC HOLDING BASE for CB-20 or CB-30 Circle Burner

Magnet with 16 lbs.(7.3kg) direct pull holds centering pin in place, frees your hands and allows you to focus your attention on the torch. (Caution: Should not be used when cutting any circle with less than a 6" radius.)

Price	Model / Part No.	Description	Maximum Diameter Circle	Minimum Diameter Circle
\$56.21 EA	CB-20	LENCO Circle Burner	18" (457mm)	3 1/2" (88.9mm)
\$58.35 EA	CB-30	LENCO Circle Burner	30" (762mm)	3 1/2" (88.9mm)
\$67.50 EA	CB-20M	LENCO Circle Burner w/Magnetic Base	18" (457mm)	3 1/2" (88.9mm)
\$69.00 EA	CB-30M	LENCO Circle Burner w/Magnetic Base	30" (762mm)	3 1/2" (88.9mm)
\$20.83 EA	CBM-2030	Magnetic Base Only for CB-20 or CB-30	---	---

