



MACHINE CUTTING TORCHES AND ACCESSORIES

specifications & ordering information

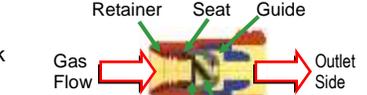


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Design & Construction Features

The Check Valve
Prevents the reverse flow of gases.

Check Valve - Pair Pak



Disk assembly seals tight against seat in event of reverse flow.

Spring compresses under normal flow, moving disk assembly forward and allowing gas flow.

Accessory Reverse Flow Check Valves
Supplied with all machine torches for added operator safety



Straight Through Design
Minimizes turbulence, improves cutting performance

Pre-Drilled 1-3/8" Diameter Barrels
For three position mounting flexibility

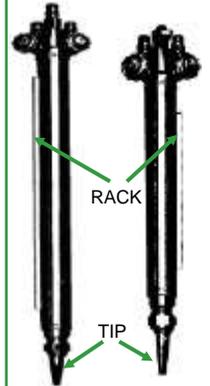
High Performance Mixer Design
Provide optimum performance

Rugged Brass Torch Head And Body
For maximum strength

MT 200 SERIES

MT 300 SERIES

SHOWN ASSEMBLED WITH RACK AND TIP



MT 300 SERIES MT 200 SERIES

GEAR RACKS & TIP SOLD SEPARATELY
EXCEPT MT204A INCLUDES A BUILT-IN RACK



Victor® Machine Torches

are available in two and three hose versions; Two hose torches are available in 4-1/4" and 10" barrel length. Three hose torches are available in 10" and 18" barrel length.

MT 200 SERIES - Two hose torches.

For use with acetylene and other pressurized gases.

PRICE	PART NUMBER	OVERALL LENGTH	BARREL LENGTH	RACKING LENGTH	CUTTING CAPACITY
\$489.09 EA	MT204A	8-1/2"	4-1/4"	Included	7"
\$501.18 EA	MT210A	14"	10"	7"	7"

For use with all fuel gases except acetylene.

PRICE	PART NUMBER	OVERALL LENGTH	BARREL LENGTH	RACKING LENGTH	CUTTING CAPACITY
\$540.39 EA	MT210N	14"	10"	7"	7"

MT 300 SERIES - Three hose torches.

For use with all fuel gases except acetylene.

PRICE	PART NUMBER	OVERALL LENGTH	BARREL LENGTH	RACKING LENGTH	CUTTING CAPACITY
\$580.58 EA	MT310N	14"	10"	7"	16"
\$622.86 EA	MT318N	22-1/2"	18"	15"	16"
\$635.72 EA	MT310NV	14"	10"	7"	12"
\$668.58 EA	MT318NV	22-1/2"	18"	15"	12"

For use with acetylene and other pressurized

PRICE	PART NUMBER	OVER ALL LENGTH	BARREL LENGTH	RACKING LENGTH	CUTTING CAPACITY
\$491.28 EA	MT310A	14"	10"	7"	16"
\$531.39 EA	MT318A	22-1/2"	18"	15"	16"
\$540.39 EA	MT310AV	14"	10"	7"	12"
\$667.15 EA	MT318AV	22-1/2"	18"	15"	12"

NOTE: The MT204A, MT210A, MT210N and ALL torches ending with a "V" are equipped with a cutting oxygen valve.

Model 591 STRIP CUTTER for use with machine cutting torches only. It is designed to accept two tips for use with a common torch. Uses series 1 cutting tips. Adjustable for cutting strips from 1-1/4"/.32cm to 12"/30cm wide, and thickness up to 3"/8cm.

\$879.83 EA



PART NUMBER	DESCRIPTION
0383-0000	591 Strip Cutter

NOTE: All Victor machine cutting torches use series 1 cutting tips.

IMPORTANT: Machine cutting torches use accessory reverse flow check valves which are included with the torch.

Gear Rack (18" x 32 Pitch) Shown



GEAR RACKS - For use with MT 200 and MT 300 SERIES cutting torches. (Must be ordered separately).

PRICE	TORCH PART NUMBERS	32 PITCH PART NUMBER
\$71.43 EA	MT210 and MT310 Series	0319-0054
\$85.12 EA	MT318 Series	0319-0055

