## **REPLACEMENT – CUTTING & WELDING TIPS** SUITABLE FOR OXWELD LINDE / L-TEC SKETCH & DESCRIPTION TIP STYLE SIZES PART NUMBER SKETCH & DESCRIPTION **FUEL** SIZES PART NUMBER **FUEL** TIP STYLE 1534 INTERNALS Natural Gas - Oxygen 14Z66 1534 1806 SCARFING Propane - Oxygen 1806 62 ...... 15X44 14Z50 14Z51 14Z51 14Z52 14Z53 14Z54 0 **ALL SIZES** \$21.50 EA \$129.00 EA 10 14Z55 14Z67 For use with propane and other fuel gases General duty hand cutting Uses 14Z38, 14Z39 and 14Z69 external sleeves 20. 14Z68 1807 CUTTING 30 ...... 65Z41 Acetylene - Oxygen 1807 1535 INTERNALS 1535 14Z56 Natural Gas - Oxygen 40 ..... 65Z42 40 14Z57 50 ... 65Z43 14Z58 14Z59 ALL SIZES (:ö:) **OBSOLETE** \$22.50 EA 14Z60 14Z61 For extra heavy duty hand cutting using C-63 torch. 60 High speed machine cutting with natural gas. Used with .... 14Z64 .... 14Z65 14Z36 and 14Z39 external sleeves. 100 1808 CUTTING 30 ...... 65Z44 Fuel Gas - Oxygen 1808 40 ..... 65Z45 1534, 1535 For nozzle sizes: 50 ...... 65Z46 ALL SIZES **ALL SIZES** \$99.99 EA \$11.71 EA For extra heavy duty hand cutting using C-63 torch. 1809 SCARFING 1809 62 ...... 15X70 1536 INTERNALS Propane - Oxygen 1536 For use with 14A25 jacket: 31 ...... 14Z98 **ALL SIZES** \$23.50 EA 43 ...... 14Z99 \$129.00 EA Same as 1806 except that it is shorter (4-9/16" long) For high speed machine cutting with gases other than acetylene. Allows for operations at a distance of 1/2" or more from work W-17 Complete W-17 08X06 \$110.00 EA Acetylene - Oxygen 6...... 08X07 \$110.00 EA 9...... 08X08 \$110.00 EA WEI DING & HEATING W-22 1539 RIVET CUTTING 19...... 65Z55 Propane - Oxygen 1539 Complete Tip and Mixer, Single Flame Head 08X10 \$110.00 EA $\Box$ 0 \$49.95 EA one piece rivet cutting nozzle for use with fuel gases other than acetylene **ALL SIZES** 1540 EXTRA LONG TIP Fuel Gas - Oxygen 65Z58 \$110.00 EA 65759 65Z60 65Z61 Complete tip and mixer. Single flame. Use with W-17, W-22 and OBSOLETE W-26 welding torches 65Z62 65763 Same as 1510 except for use with gases other than . 65Z64 . 65Z65 W-17, W-22, W-26 W-17 12Z41 Acetylene - Oxygen acetylene. Ten preheats 20 WELDING & HEATING W-22 12Z42 TIP END Only - Single Flame W-26 9... ..... 12Z43 Oxygen - Propane or Natural Gas 1566 HIGH PREHEAT 1543/1566 14797 15...... 12Z45 ...... 14Z97 ...... 14Z78 ...... 14Z79 ...... 14Z80 30 ..... 12Z47 OBSOLETE 55...... 12Z48 14781 **OBSOLETE** 12Z49 Similar to 1534 and internals but with higher preheat capacity. For bevel cutting 100 ..... 12Z50 in plate-edge preparation, cutting heavily sand-encrusted risers, scale and rusty scrap and high alloy steels requiring added preheat, used with 14Z77 external Tip end only for W-17, W-22 and W-26 torches. 150 ..... 12Z76 250 ..... 12Z78 sleeve or 14Z96 heavy duty external sleeve ...... 65Z72 ..... 65Z73 1551 HEAVY PREHEAT Oxygen - Propane or Natural Gas 1551 FLAME HEAD TIPS Acetylene - Oxygen 12783 65Z74 (0) 65775 OBSOLETE 12 11/16 x 56 13/16 x 56 12785 OBSOLETE 15/16 x 52. 15/16 x 54. 15/16 x 56. One piece heavy duty tip similar to 1515 but has a higher preheat capacity For high speed cutting of scrap and other heavily rusted and scaled plate. 12Z25 15/16 x 60 63762 1561 TRIMMING Fuel Gas - Oxygen 1561 6...... 66Z49 These tips are used on multi-flame heads such as those used in flame hardening operations. Tips are various lengths as shown. 1-1/16 x 60 63Z63 \$58.95 EA For special cutting and trimming operations. Similar to Oxweld 1516 series tip . 08Z78 . 08Z80 . 08Z82 1701 SKULL CUTTING Acetylene - Oxygen 1701 30 40 SUITABLE FOR PUROX LINDE / L-TEC 50 60 08784 For very heavy machine cutting on skulls, etc., using C60 machine torch. **SKETCH & DESCRIPTION** TIP STYLE SIZES PART NUMBER **FUEL** 4101 GENERAL Acetylene - Oxygen 4101 2 ...... 16K53 1702 MACHINE CUTTING Propage - Oxygen 1702 30. .... 460064 .... 5470081 .... 5470082 .... 5490062 **OBSOLETE** (+) **OBSOLETE** For machine cutting with the C-60 torch when using fuel gases other than acetylene Light preheat for general cutting 1801 SCARFING Acetylene - Oxygen 1801 ...... 15X31 ...... 15X69 4201 GENERAL Acetylene - Oxygen 4201 3 ...... 16K05 :o: (÷) . 16K07 OBSOLETE For wide pass hand deseaming with C-59 torch. Has wear ring and nut. 4202 Six Hole Preheat 4202 16K08 4 ...... 16K09 1805 SCARFING Acetylene - Oxygen 1805 62 ...... 15X61 5 ...... 16K10 ALL SIZES ...... 16K11 \$21.00 EA (ö.) 9 ...... 16K12 OBSOLETE ...... 16K13 Light preheat for general cutting operations 3 ...... 16K14 Same as 1801 except that it is shorter (4-9/16" long)