



VICTOR STYLE ECONOMY 1 SERIES CUTTING TIPS

TIPS TO FIT "V" STYLE TORCHES SUCH AS:
 ACCU-FLAME (WESTERN) CB-731,1600 SERIES, 1700 SERIES
 GENERIC (GENERICO, HI-LIGHT, PROWELD) 143C (CA), 163S (L), 6300 SERIES
 FIREPOWER CA-350

UNIWELD 780, 830 & 850 SERIES, E72789 & MACHINE TORCHES 67 (for acetylene), 67F (for fuel gas)
 VICTOR CA-2450 (60), ST1600C, ST1700C, ST1800C, ST1900C, ST900C, & (STN4700C for natural gas)
 VICTOR MACHINE TORCHES (for all pressurized fuel gases) MT-200A & MT-300A (AV) SERIES
 VICTOR MACHINE TORCHES (for all fuel gases except acetylene) MT-210N & MT300N (NV) SERIES
 WELDIT V-021 & V-036



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Heavy Duty

ACETYLENE
 VICTOR® STYLE SEAT
 ONE PIECE TIPS

NATURAL GAS / PROPANE
 VICTOR® STYLE SEAT
 TWO PIECE TIPS

UNIT PRICE	Tip Style Part #	Available Tip Sizes	Application	Preheat / Illustration
SIZES 000 - 4 \$15.95 EA SIZES 5 - 8 \$17.25 EA	*1-101	000 – 8	General purpose and machine cutting	 MEDIUM
ALL SIZES \$27.64 EA	*1-108	0 – 4	Short tip for removing boiler tubes and work in confined places	 MEDIUM
ALL SIZES \$35.86 EA	*1-110	00 – 2	Drag type for hand cutting and trimming clean plate	 LIGHT
Obsolete	*1-111	0, 2	Clean plate, trimming, machine cutting	 MEDIUM
ALL SIZES \$40.93 EA	*1-112	00 – 4	Cutting close to bulk heads, rivet heads, trimming, machine cutting	 MEDIUM
ALL SIZES \$42.50 EA	*1-116	2, 4	Gouging, removing Weld, rivet washing, weld preparation	 MEDIUM
SIZES 0, 2, 4 \$31.50 EA SIZES 6, 8 \$50.50 EA	*1-118	0, 2, 4, 6, 8	Gouging, removing Weld, rivet washing, weld preparation	 MEDIUM
SIZE 4 \$58.24 EA	*1-129	4	Cutting scrap with rusty or painted surfaces	 HEAVY

UNIT PRICE	Tip Style Part #	Available Tip Sizes	Application	Preheat / Illustration
SIZES 000-5 \$19.95 EA SIZES 6-8 \$20.95 EA	*GPN	000 – 5, 6, 8	General purpose and machine cutting	 MEDIUM
ALL SIZES \$22.50 EA	*MTHN	00 – 5	Hlgh-speed machine cutting to 10"	 MEDIUM
ALL SIZES \$22.50 EA	*HPN	1 – 6, 8, 10, 12	Scrap cutting beveling and piercing	 HEAVY

NATURAL GAS / PROPANE
 VICTOR® STYLE SEAT
 ONE PIECE TIPS

UNIT PRICE	Tip Style Part #	Available Tip Sizes	Application	Preheat / Illustration
ALL SIZES \$19.95 EA	*1-200	0 – 6	General purpose and machine cutting	 MEDIUM
SIZE 4 \$94.50 EA	*1-207	4	Rivet removal	 MEDIUM
SIZE 2 \$57.97 EA	*1-212	2	Cutting close to bulkheads, rivet heads, machine cutting	 MEDIUM
SIZE 2 \$51.79 EA	*1-234	2	Scrapping, gouging, removing welds minimum oxygen requirement 90 psig	 MEDIUM
SIZE 4 \$29.00 EA SIZES 6, 8 \$32.75 EA SIZE 10 \$87.86 EA	*1-218	4, 6, 8, 10	Gouging, removing welds, rivet washing, weld preparation	 HEAVY
SIZE 2 \$88.00 EA	*1-244	2	Cutting close to bulkhead, rivet heads, trimming	 MEDIUM

* For complete part number place a dash and the tip size at the end of the Tip Style number; e.g., (Tip Style 1-101, Tip Size 00, Complete Part Number) 1-101-00