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WIRE FEEDERS

PRO II & PRO IV

2 Roll & 4 Roll Wire Feeders

PROCESS	MIG	FLUX CORED	Standard Tweco® Gun Connection					
Part Number	Power Voltage	Feed Rolls	Wire Speed Range	Wire Size Range	Dimensions (H x W x D)	Net Weight		
PRO2-24V \$833.00 Ea	24 VAC	2 (1-Pressure 1-Drive)	30 - 650 (IPM) .76 - 16.6 m/min.	.023" – 1/16" (0.6 – 1.6 mm)	11" x 10" x 22.25" (279 x 254 x 565.15 mm)	28 lbs (12.7 kg)		
PRO4-24V 973.00 Ea		4 (2-Pressure 2-Drive)				30 lbs (13.6 kg)		
PRO2-115V \$923.00 Ea	115VAC	2 (1-Pressure 1-Drive)				Also order Input Cable, Weld Cable, Drive Roll Kit, MIG Gun, Flow-Meter w/Hose & Gas		32 lbs (14.52 kg)
PRO4-115V \$1,063.00 Ea		4 (2-Pressure 2-Drive)				34 lbs (15.42 kg)		

Spool of MIG Filler Metal sold separately



The "PROFAX" PRO SERIES semiautomatic wire feeders are designed for use with numerous manufacturers welding power sources and are powered by 24 Volt AC for operator safety. The PRO SERIES is designed to give operator comfort with its ease of access to the wire drive, large wire speed knob and lighted power switch. A powerful 65 Watt motor is controlled by a PWM totally solid state circuit that gives a true constant wire speed by compensating for variations in line voltage and torque loads. The PRO SERIES will accommodate wire spools up to 44 lbs. and wire sizes of .023 through 1/16 in. with a wire speed range of 30 to 650 IPM. Both upper and lower drive rolls are geared together to give maximum wire drive, and a hinged cover protects the drive from contaminants.

- Order a PRO2-24V or PRO4-24V if your Power Source receptacle is a:
- | | | |
|---------------------|--------------------------------------|-------------------|
| Arcon® 14 Pin | also order 10' control cord #9227-10 | \$90.00 Ea |
| Miller® 14 Pin | also order 10' control cord #9227-10 | |
| Thermal Arc® 14 Pin | also order 10' control cord #9227-10 | |
- Order a PRO2-115V or PRO4-115V if your Power Source receptacle is a:
- | | | |
|-------------------------|--------------------------------------|--------------------|
| Hobart® 5 Pin | also order 10' control cord #9232-10 | \$111.42 Ea |
| Hobart® 19 Pin | also order 10' control cord #9233-10 | \$114.00 Ea |
| L-TEC® 7 Pin | also order 10' control cord #9230-10 | \$99.65 Ea |
| L-TEC® 19 Pin | also order 10' control cord #9231-10 | \$114.00 Ea |
| Lincoln® Terminal Strip | also order 10' control cord #9228-10 | \$79.95 Ea |
| Lincoln® 14 Pin | also order 10' control cord #9229-10 | \$99.65 Ea |
| Miller® w/HUBBELL Style | also order 10' control cord #9226-10 | \$105.45 Ea |

STANDARD FEATURES • Aluminum Case • PWM - totally solid state drive circuit • Pressure arms spring up and out of way • 65 Watt - permanent magnet motor • Both upper and lower feed rolls drive the wire • Calibrated wire tension adjustment.

DRIVE ROLL KITS, V-GROOVE	2-Roll PART NUMBER	PRICE Ea	4-Roll PART NUMBER	PRICE Ea
<i>For Hard Wire Filler Metal</i>	<i>Fits: PRO2-24V & PRO2-115V</i>		<i>Fits: PRO4-24V & PRO4-115V</i>	
.023/.024 (.6mm) - .030 (.8mm)	PX9095	\$20.75	PX9110	\$41.50
.035 (.9mm)	PX9096	\$20.25	PX9111	\$41.50
.045 (1.2mm)	PX9097	\$20.25	PX9112	\$41.50

DRIVE ROLL KITS, V-KNURLED	2-Roll PART NUMBER	PRICE Ea	4-Roll PART NUMBER	PRICE Ea
<i>For Core Wire Filler Metal</i>	<i>Fits: PRO2-24V & PRO2-115V</i>		<i>Fits: PRO4-24V & PRO4-115V</i>	
.030 (.8mm)	PX9098	\$26.75	PX9113	\$58.50
.035 (.9mm)	PX9099	\$26.25	PX9114	\$58.50
.045 (1.2mm)	PX9100	\$26.25	PX9115	\$58.50
.052 (1.4mm) - 1/16 (1.6mm)	PX9101	\$26.25	PX9116	\$58.50

We recommend changing from the (machine supplied) smooth pressure roll(s) to knurled pressure roll(s) when using a knurled drill roll kit. One is required for PRO2-24V & PRO2-115V, two are required for PRO4-24V & PRO4-115V Feeders. Part #PX9053 \$16.50 Ea

Additional Accessories are respectively shown on other pages in this "Joining & Cutting With Electricity" Section