

MIG (GMAW) POWER SOURCES

115 VOLT

BLUE DEMON® BLUEARC

# BlueArc 135M MIG/MAG

BLUE  
DEMON®  
WELDING  
PRODUCTS



Part #135M

\$495.00 EA



115 Volt Welding Machine – With Gas or without Gas - Extra Smooth Arc

The BlueArc 135M portable MIG welder is designed for mild steel, stainless steel and aluminum welding in construction, automotive repair, and light industrial applications. This unit plugs into standard 115 Volt power welds mild & stainless steel from 24 gauge to 3/16" thick in a single pass. It can be used with or without shielding gas and features four heat/voltage settings, infinite wire speed control, and overload/thermal protection.

The BlueArc 135M has a built-in capacitor providing an extra smooth arc for operator appeal.

Complete with:  
Regulator/Flowgauge w/Hose  
Ground Cable & Clamp  
Replaceable Tweco® MINI-MIG Style Torch (uses back end connection as well as front end consumables)

Rated input voltage:	115 VAC 50/60 Hz
Rated input current:	20 Amps
Rated input capacity:	(KVA) 2.3
Output open circuit voltage:	29 Volts
Welding current range:	22-100 Amps
Rated Duty Cycle:	88 Amps @ 20% Weight (lbs): 59.4
Flux cored wire diameter:	.030-.035"
Solid wire diameter:	: .023-.035"
Spool Size:	2" & 8" MIG Wire
Warranty:	1 Year

## ENGINE DRIVEN WELDER / GENERATOR



All units are ruggedly constructed and will stand up to the rigorous use of construction trades and other jobbers, the rental industry and more.

**\$1,795.00 Ea**  
**#MPM165**  
**Welder Generator**  
Can Convert To LPG  
(Propane) Call



**\$2,795.00 Ea**  
**#MPM200**  
**Welder Generator**  
Can Convert To LPG  
(Propane) Call



200 Amp DC  
Portable Welder

110 Volt AC  
Power Generator

**Welding**

- DC/CC welding: 40-150 Amp @ 24 VDC
- 60% Duty Cycle @ 150 Amp
- OCV 80 VDC
- 50mm Dinse Welding Connections

**Auxiliary**

- 2.0 KVA 110 VDC
- Brushless Alternator

**Engine**

- Honda (GsX-200) 7.2 HP 4-Stroke
- Extremely Quiet 74 DBA @ 21'
- Maximum RPM 4000
- Average run time per tank 3.5 hrs.

**Dimensions**

- L x W x H 18" x 14-1/2" x 16-1/2"
- Weight 72 lbs. (dry)

**Welding**

- DC/CC welding: 30-200 Amp @ 24 VDC
- 60% Duty Cycle @ 200 Amp
- OCV 70 VDC
- 50mm Dinse Welding Connections

**Auxiliary AC**

- 2.0 KVA 110 VAC
- Brushless Alternator

**Engine**

- Honda (GsX-270) 9 HP 4-Stroke
- Extremely Quiet 74 DBA @ 21'
- Maximum RPM 4000
- Average run time per tank 3.5 hrs.

**Dimensions**

- L x W x H 24" x 19.3" x 20.5"
- Weight 126 lbs. (dry)



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