



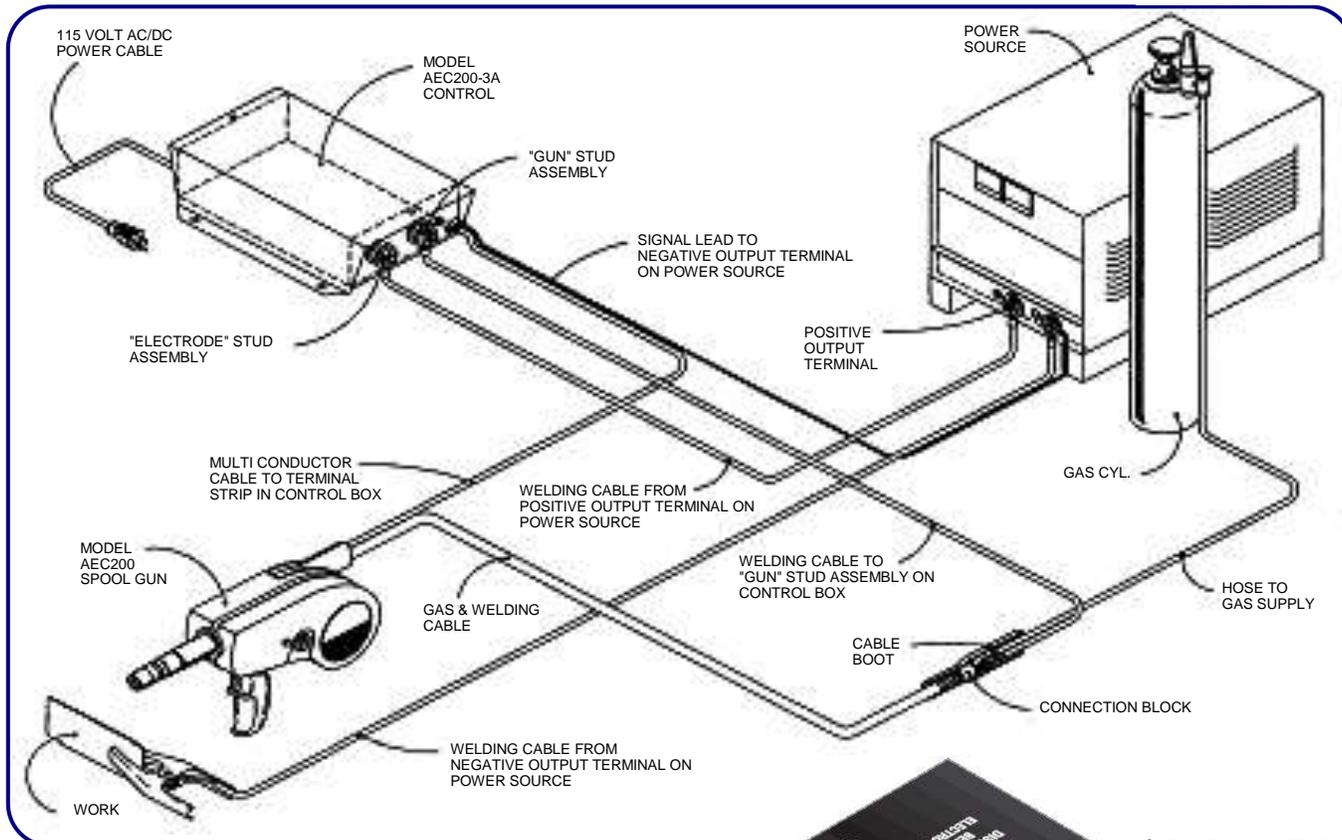
**CONNECT TO A CONSTANT CURRENT POWER SOURCE (DC STICK) WITH AEC200-3A**



**MODEL AEC200 SERIES  
#1 SPOOL GUN**  
**(STICK) AEC200-3A CONTROL BOX**  
FOR CONNECTING  
SPOOL GUN TO CONSTANT  
CURRENT POWER SOURCE

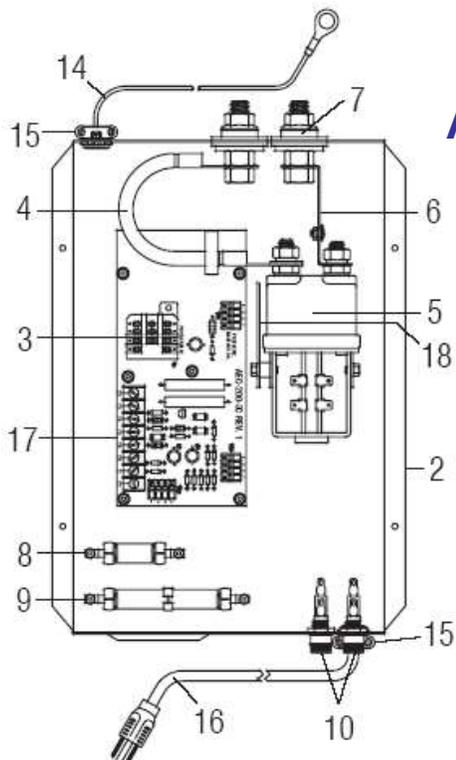
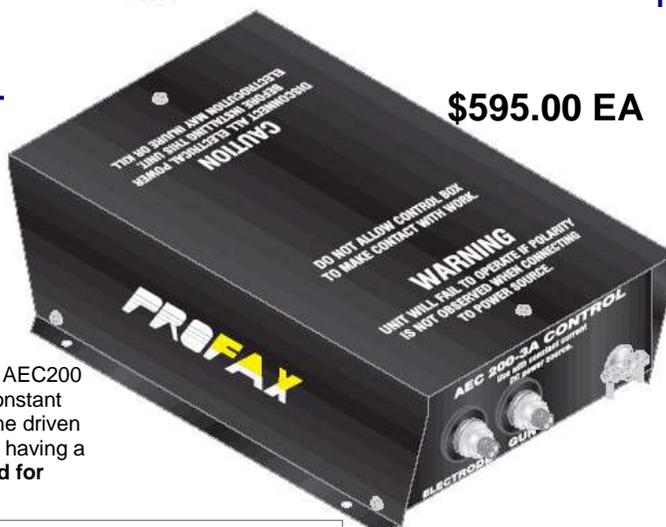


Scan for Current  
Price Page



**\$595.00 EA**

**CONTROL**  
(Order Number)  
**AEC200-3A**



For use in connecting the AEC200 series welding gun to a constant current stationary or engine driven welding power source not having a contactor. **Recommended for aluminum welding only.**

Diag No.	Part No.	DESCRIPTION
1	8333	Cover, top N/S*
2	8334	Base
3	6275	Relay 110V DC
4	7014B	Buss cable
5	6428	Contactor
6	7014A	Bus bar
7	7018	Stud assembly (2)
8	6010	Resistor 10 ohm 25 watt
9	6013	Resistor 100 ohm 50 watt
10	6100	Fuse holder
11	6101	Fuse, 1 1/4 amp slow blow N/S*
12	6102	Fuse, 2 amp slow blow N/S*
14	6104	Sensor lead
15	7026	Strain relief (2)
16	6185	Line cord
17	6000B	Printed circuit board assembly
18		Flash suppressor

**WARNING:**  
High Frequency Arc Stabilizer and (or) Hot Arc Start Systems will damage this Unit. If A TIG Welder is being used, as the Power Source, be sure that the High Frequency Control is in the Off Position when using a Spool Gun System and that the Spool Gun System is completely removed from the Power Source when T.I.G. Welding.

This Diagram is shown for system comprehension only. Please call for Repair Information