

MIG Gun – Replacement TIPS, NOZZLES, ADAPTERS, RETAINING NUTS & LINERS



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Replacement Parts Suitable For: **Miller Electric Mfg. Co.®**

CONTACT TIPS

ORDER PART NO.	UNIT PRICE	Description	TIP I.D.
PX000-067	\$1.35 EA	Contact tip, .030	.038
PX000-068	\$1.35 EA	Contact tip, .035	.044
PX000-069	\$1.35EA	Contact tip, .045	.054
PX044-392	\$1.65 EA	Contact tip, .052	.064
PX087-299	\$1.35 EA	Contact tip, .023-.025	.031
PX172-024	\$1.65 EA	Contact tip, 1/16"	.073
PX172-025	\$1.65 EA	Contact tip, 5/64"	.090
PX172-034	\$1.65 EA	Contact tip, 3/64"	.059
<p>(For the GA-21C & CM, GA-40C, GA-40CAL, M15, M25, & M40)</p>			
PX044-006	\$4.02 EA	Contact tip, .052	.064
PX047-565	\$2.00 EA	Contact tip, 5/64"	.090
PX047-566	\$2.00 EA	Contact tip, 1/16"	.073
PX054-201	\$2.00 EA	Contact tip, .045	.054
PX054-202	\$2.00 EA	Contact tip, .035	.044
PX071-825	\$2.00 EA	Contact tip, .030	.038
PX087-300	\$2.00 EA	Contact tip, .023-.025	.031
<p>(For the GA-17C, GA-21C & CM, GA-20C, GA-40C, GA-40CAL, GA-50C1, GA-50P, GA-40GL, & GA-50GL guns)</p>			
PX054-545	\$6.84EA	Contact tip, 1/16"	.073
PX054-353	\$6.84 EA	Contact tip, 5/64"	.093
PX054-354	\$6.84 EA	Contact tip, 3/32"	.109
PX054-355	\$6.84 EA	Contact tip, 7/64"	.125
PX054-356	\$6.84 EA	Contact tip, 1/8"	.140
<p>(For the GA-50P)</p>			
PX176-793	\$2.57 EA	Contact tip tapered, .035	.044
PX176-794	\$2.57 EA	Contact tip tapered, .045	.054
PX176-797	\$2.57 EA	Contact tip tapered, .030	.038
<p>(For the M15, M25, & M40 gun)</p>			

NOZZLES

ORDER PART NO.	UNIT PRICE	Description	ORDER PART NO.	UNIT PRICE	Description
PX128-535	\$7.71 EA	Nozzle 9/16"	PX169-724	\$12.85 EA	Nozzle 1/2" x 2 5/8" lg
			PX169-725	\$16.98 EA	Nozzle 5/8" x 2 5/8" lg
			PX169-726	\$16.98 EA	Nozzle 5/8" x 2 1/2" lg
			PX169-727	\$16.98 EA	Nozzle 5/8" x 2 3/8" lg
<p>(Used with GA-17C)</p>					
PX149-146	\$6.67 EA	Nozzle 5/8" x 2 1/4" lg			
PX049-929	\$6.41 EA	Nozzle 5/8" x 2 1/16" lg			
<p>(Used with GA-21C & CM)</p>					
<p>(Used with M25 & M40)</p>					
PX169-715	\$10.41 EA	Nozzle 1/2" flush			
<p>(Used with M15)</p>					

SHOCK WASHERS

ORDER PART NO.	UNIT PRICE	Description	ORDER PART NO.	UNIT PRICE	Description
PX169-730	\$2.10 EA	Shock Washer	PX169-717	\$3.02 EA	Shock Washer
		(Used with M25 & M40)			(Used with M15)

NOZZLE ADAPTER

ORDER PART NO.	UNIT PRICE	Description
PX169-729	\$6.15 EA	Nozzle adapter
PX170-467	\$2.50 EA	Retaining ring

(Used with M25 & M40)

TIP ADAPTER

ORDER PART NO.	UNIT PRICE	Description	ORDER PART NO.	UNIT PRICE	Description
PX118-267	\$19.41 EA	Tip Adapter .023-.035	PX169-716	\$9.92 EA	Tip Adapter
		(Used with GA-17C)			(Used with M15)
PX146-425	\$8.55 EA	Tip Adapter .030-.045	PX169-728	\$7.70 EA	Tip Adapter
PX146-426	\$8.55 EA	Tip Adapter .023-.025			
		(Used with GA21C & CM & GA20C)			(Used with M25, M25, M40 & M40AL)

LINERS

ORDER PART NO.	UNIT PRICE	Description	Ref. No.
PX079-975	\$1.41 EA	O-ring	
PX169-723	\$11.40 EA	Guide, outlet	
PX172-257	\$22.78 EA	15' liner assembly - used with .023-.025 dia wire .039 .125 (194010)	
PX172-258	\$22.78 EA	15' liner assembly - used with .030-.035 dia wire .045 .165 (194011)	
PX172-259	\$22.78 EA	15' liner assembly - used with .035-.045 dia wire .065 .175 (194012)	
PX172-260	\$24.21 EA	15' liner assembly - used with 1/16"-5/64" dia wire .109 .190(194013)	

(Used with M15, M25/M25M & M40/M40AL)

SIWS is in no way affiliated with manufacturers of these parts. The parts advertised for sale are not genuine Miller Electric Mfg. Co.® parts. References to Miller Electric Mfg. Co.® machines, torches and numbers are for your convenience only. We reserve the right to substitute genuine Miller Electric Mfg. Co.® parts WELDING PRODUCTS parts in place of parts produced by any of the foregoing companies.

GMA (MIG) WELDING PARAMETERS MILD AND LOW-ALLOY STEEL

Short circuit transfer:

Electrode Diameter, inches	Welding Current, Amperage	Arc Voltage	Wire Feed Speed, ipm
0.023	30 - 90	14 - 19	100 - 400
0.030	40 - 145	15 - 21	160 - 380
0.035	50 - 180	16 - 22	150 - 340
0.045	75 - 250	17 - 22	100 - 220

Settings based on CO₂ shielding gas for mild steel, ArCO₂ for low alloy steel.