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## WATER COOLED TIG TORCHES MT-125 MICRO TIG WELDING TORCH

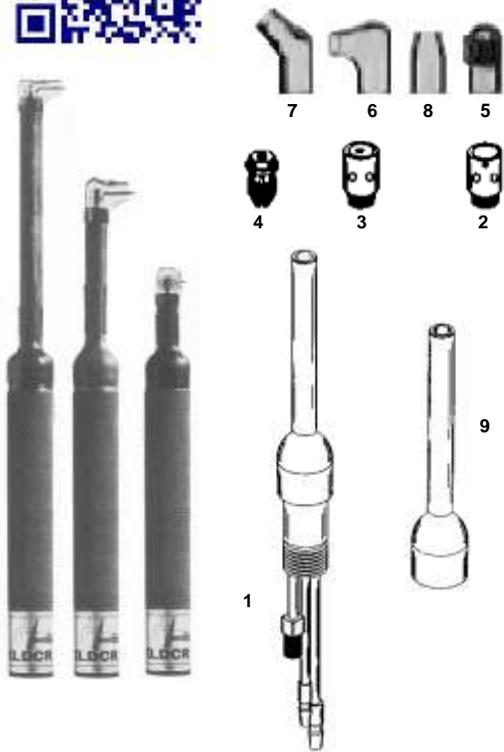
Weldcraft's 125 amp water-cooled torch is the smallest TIG torch in its class. The MT-125 TIG torch is designed for limited access type joining where configuration restricts torch head size. Yet the MT-125 has the capacity to weld in applications previously impossible. A replaceable silicone rubber insulating sleeve, as well as all head components, allows for low maintenance costs.

**Features:**

- Optional Low-profile nozzle for access into 5/8" diameter holes
- Three different torch body lengths (2", 3-1/2", and 5") for maximum access
- Interchangeable chucks and nozzles for 45°, 90°, and 180° applications

**Specifications:**

Amperage .....	10 amps to 125 amps (160 amps with quartz nozzles and 3/32 chucks) (dcsp), 100% duty cycle
Water flow.....	1.0 L/min. (.95 qt./min.), 40 psi minimum 1.2 L/min. (1.14 qt./min.), 50 psi maximum
Electrode .....	.040," 1/16" and 3/32" diameter tungsten



**COMPLETE PACKAGE**

Part No	Price	Torch Length	Lead Length
MT-125-12	\$259.25 EA	3-1/2"	12-1/2'
MT-125-25	\$280.50 EA	3-1/2"	25'
MT-125S-12	\$289.50 EA	2"	12-1/2'
MT-125S-25	\$311.50 EA	2"	25'
MT-125L-12	\$289.50 EA	5"	12-1/2'
MT-125L-25	\$311.50 EA	5"	25'

REPLACEMENT PARTS			
ITEM NO.	PART NO.	DESCRIPTION	PRICE
1	MT-125	3-1/2" torch body includes 125S35	\$162.85 EA
	MT-125S	2" torch body includes 125S20	\$182.90 EA
	MT-125L	5" torch body includes 125S50	\$182.90 EA
2	125C40-90	.040" (1mm), 90° chuck	\$58.11 EA
	125C116-90	1/16" (1.6mm), 90° chuck	\$58.11 EA
	125C332-90	3/32" (2.4mm), 90° chuck	\$58.11 EA
3	125C40-45	.040" (1 mm), 45° chuck	\$58.11 EA
	125C116-45	1/16" (1.6mm), 45° chuck	\$58.11 EA
	125C332-45	3/32" (2.4mm), 45° chuck	\$58.11 EA
4	50C40	.040" (1 mm), 180° chuck (see WP-50 Torch for price)	
	125C116	1/16" (1.6mm), 180° chuck	\$16.85 EA
5	125N90S	short 90° glass nozzle (w/screen)	\$27.88 EA
	125N90SQ	short 90° quartz nozzle	\$52.10 EA
6	125N90	90° glass nozzle	\$27.88 EA
	125N90Q	90° quartz nozzle	\$63.07 EA
7	125N45	45° glass nozzle	\$27.88 EA
	125N45Q	45° quartz nozzle	\$63.07 EA
8	125N180	180° glass nozzle	\$19.32 EA
	125N180Q	180° quartz nozzle	\$52.10 EA
9	125S20	2" rubber sleeve	\$23.94 EA
	125S35	3-1/2" rubber sleeve	\$23.94 EA
	125S50	5" rubber sleeve	\$23.94 EA

**AK-125 ACCESSORY KIT, includes Price \$264.82 EA**

(1) 50C40	chuck	(1) 125N90	nozzle
(1) 125C116	chuck	(1) 125N90S	nozzle
(1) 125C40-90	chuck	(1) 125N45	nozzle
(1) 125C116-90	chuck	(1) 125N180	nozzle
(1) 125C40-45	chuck	(1) 53N20	wrench
(1) 125C116-45	chuck	(1) .040"	tungsten 2% (7")
		(1) 1/16"	tungsten 2% (7")

MT-125 Series Handles are interchangeable. The Handles, Power Cables, Gas and Water Hoses interchange with the WP-20 Series.

**WELDCRAFT WP-24W (180 AMPS)**



**SPECIFICATIONS**

Capacity (Max) (ac, dcsp) .....	180 amps
Weight (less power cable) .....	3 oz
Torch Length .....	7 1/2"
Handle Diameter.....	3/4"

**SMALL, LIGHTWEIGHT TORCH**

Ideal for intricate work. Reaches into tight places. Handle mounted gas control valve available. Feather weight but well balanced and durable. Parts interchange with WP-24 Model.

\*\*Power cable adapter must be ordered separately. Part no. 45V11 (see TIG Connector Page)

**TORCH PACKAGE:**

**Torch body, handle, 12 1/2' Power cable\*\***

Part No. WP-24W-12 .....\$211.70 EA

**Torch body, handle, 25' Power cable\*\***

Part No. WP-24W-25 .....\$223.50 EA

**Torch Body\* with Insulating Gasket (replacement)**

Part No. WP-24W .....\$125.95 EA

\*Torch body head angle is available either 60° or 90°. 60° angle is standard.

**WELDCRAFT WP-25 (200 AMPS)**



**SPECIFICATIONS**

Capacity (Max) (ac, dcsp) .....	200 amps
Weight (less power cable) .....	4 oz
Torch Length .....	11"
Handle Diameter.....	3/4"

**SMALL, LIGHTWEIGHT, FLEXIBLE HEAD TORCH**

This head can be bent to any angle for access to difficult joints. Water cooling down to tip for efficient operation and trouble free life. Parts interchangeable with WP-9, WP-9P, WP20, and WP- 20P models.

\*Power cable adapter must be ordered separately. Part no. 45V11 (see TIG Connector Page)

**TORCH PACKAGE:**

**Torch body, handle, 12 1/2' Power cable\***

Part No. WP-25-12 .....\$235.00 EA

**Torch body, handle, 25' Power cable\***

Part No. WP-25-25 .....\$241.50 EA

**Torch Body with Insulating Gasket (replacement)**

Part No. WP-25 .....\$159.95 EA

Water cooled torches require cooling water flow of one quart per minute at a maximum of 50 PSI pressure