

# TIG CONSUMABLES – WP-12 & WP-24 (8 Series), WP-50 & MT-125 Torches



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† Dimensions shown are tungsten electrode diameters (in inches).

CONSUMABLES FOR WP-12 TORCH					
	Part No.	Price Ea.	Size †	Orifice	
	BACK CAP, SHORT (W/O-RING 85W50)	56Y45	\$15.90	-	-
	BACK CAP, SHORT (W/O-RING 85W50)	56Y44	\$26.95	-	-
	O-RING	85W50	\$1.50	-	-
	NOZZLE (CUP) GASKET	12NG	\$20.90	-	-
	COLLET	85Z14	\$25.50	1/16" DIA	-
		85Z15	\$25.50	3/32" DIA	-
		85Z16	\$25.50	1/8" DIA	-
		85Z17	\$25.50	5/32" DIA	-
		85Z18	\$25.50	3/16" DIA	-
		85Z19	\$25.50	1/4" DIA	-
	COLLET BODY	11WP65	\$32.71	ALL	-
	ALUMINA NOZZLE				
	1-1/4" LG.	14N57	\$5.73	4	1/4"
		14N58	\$5.73	5	5/16"
		14N59	\$5.73	6	3/8"
		14N60	\$5.73	7	7/16"
		14N61	\$5.73	8	1/2"
		14N61-10	\$16.65	10	5/8"
		14N61-12	\$16.65	12	3/4"
	LONG ALUMINA NOZZLE (Optional)				
	2-5/8" LG.	14N68	\$35.51	4L	1/4"
		14N69	\$35.51	5L	5/16"
		14N70	\$35.51	6L	3/8"
		14N71	\$35.51	7L	7/16"
		14N72	\$35.51	8L	1/2"
	GAS LENS GASKET (Optional)	12GLG	\$19.75	-	-
	GAS LENS (Requires 12GLG)				
		11GL16	\$85.50	1/16" DIA	-
		11GL32	\$85.50	3/32" DIA	-
		11GL18	\$85.50	1/8" DIA	-
		11GL53	\$85.50	5/32" DIA	-
		11GL36	\$85.50	3/16" DIA	-
	GAS LENS, ALUMINA NOZZLE (Requires the above)				
		57N75	See #3	6	3/8"
		57N74	(large)	8	1/2"
		53N88	Series	10	5/8"
		53N87	For	12	3/4"
		(Large Dia.) 53N89	Prices	Short	15/16"
	METAL NOZZLE GASKET (Optional)	12MNG	\$32.30	-	-
	INSULATOR SLEEVE (Requires the above)	85Z99	\$19.95	-	-
	METAL NOZZLE (Requires the above)				
	1-25/32" LG.	86Z01	\$38.50	6	3/8"
		86Z02	\$38.50	8	1/2"
		86Z03	\$38.50	10	5/8"
		86Z06	\$38.50	12	3/4"

CONSUMABLES FOR WP-24 TORCH (8 SERIES), WP-50 & MT-125 TORCHES					
	Part No.	Price Ea.	Size †	Orifice	
	GAS LENS INSULATOR	53N66	\$4.25	-	-
	GAS LENS COLLET				
		53N62	\$3.20	.020" DIA	-
		53N63	\$3.20	.040" DIA	-
		53N64	\$3.20	1/16" DIA	-
		24GLC332	\$3.20	3/32" DIA	-
	GAS LENS				
		45V41	See #2	.020" DIA	-
		45V42	(small)	.040" DIA	-
		45V43	Series For	1/16" DIA	-
		45V44	Prices	3/32" DIA	-
	ALUMINA GAS LENS NOZZLE				
	2-5/8" LG	53N58	See #2	4	1/4"
		53N59	(small)	5	5/16"
		53N60	Series For	6	3/8"
		53N61	Prices	7	7/16"
		53N61S		8	1/2"
	NOZZLE (CUP) GASKET (Optional)	53N22	\$8.50	-	-
	COLLET (Requires 53N22)				
		53N15	\$2.70	.020" DIA	-
		53N16	\$2.70	.040" DIA	-
		53N14	\$2.70	1/16" DIA	-
		24C332	\$2.70	3/32" DIA	-
	COLLET BODY (Requires the above)				
		53N17	\$5.95	.020" DIA	-
		53N18	\$5.95	.040" DIA	-
		53N19	\$5.95	1/16" DIA	-
		24GLB332	\$5.95	3/32" DIA	-
	LAVA NOZZLE (Requires the above)				
	5/8" LG	53N23	\$7.25	.165	.165"
		53N24	\$7.25	4	1/4"
		53N25	\$7.25	5	5/16"
		53N27	\$7.25	6	3/8"
	LONG LAVA NOZZLE (Optional)				
	1-1/8" LG.	53N28	\$7.25	4L	1/4"
		53N26	\$7.25	5L	5/16"
	ALUMINA NOZZLE (Optional)				
	5/8" LG	A53N24	\$6.50	4	1/4"
		A53N25	\$6.50	5	5/16"
		A53N27	\$6.50	6	3/8"
	WRENCH, COLLET BODY	53N20	\$14.95	-	-



### Part No. TIG-C \$42.75 EA

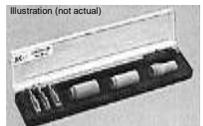
#### TIG Caddy Features:

- TIG-Torch Holder
- 6 compartments for collets and 6 compartments for collet bodies or gas lenses, .020, .040, 1/16, 3/32, 1/8, 5/32
- 3 compartments for standard or gas lens nozzles
- 1 tray for pure tungsten
- 1 tray for alternate grade tungsten
- 1 compartment for back caps medium or long, and a tray for small parts
- Overall size - 7" h, 6-3/4" l, 5-3/4" w

Torch & consumables not included

Designed for series 9, 17, 18, 20, 26

### ACCESSORY KITS



- AK-7 (for WP-12) \$245.00 EA**
- 1 Short Back Cap
  - † 3 Collets 1/8", 5/32", 3/16"
  - † 3 Collet Bodies 1/8", 5/32", 3/16"
  - 3 Alumina Nozzles 7, 8, 10
  - 3 Tungsten Electrodes 2% 1/8", 5/32", 3/16" x 7"

- AK-5 (for WP-24) \$41.57 EA**
- † 2 Collets .040", 1/16"
  - † 2 Collet Bodies .040", 1/16"
  - 3 Lava Nozzles 4, 5, 6
  - 1 Collet Body Wrench
  - 2 Tungsten Electrodes 2% .040", 1/16" x 7"

- AK-5W (for WP-24W) \$69.65 EA**
- † 3 Collets .040", 1/16", 3/32"
  - † 3 Collet Bodies .040", 1/16", 3/32"
  - 3 Lava Nozzles 4, 5, 6
  - 1 Collet Body Wrench
  - 3 Tungsten Electrodes 2% .040", 1/16", 3/32" x 7"

**Head Repair Kit #TRK-1 \$39.95 EA**

REPAIRS THREADS IN 9, 17, 18, 20 AND 26 TIG TORCH HEADS

**Collet Body & Gas Lens Repair Kit #TRK-2 \$54.50 EA**

REPAIRS THREADS ON COMMON COLLET BODIES AND GAS LENS

**Trailing Shield Packages \$137.14 EA (all sizes)**

- # TS-200-C, fits 2 series gas lens
  - # TS-300-C, fits 3 series gas lens
  - # TS-300-LD, fits Large Diameter 3 series gas lens
- INCLUDES: Clip Assembly, Special Gas Lens, and 25ft (7.6m) Argon Hose with fitting.