

AIR-PLASMA CUTTING SYSTEMS – Thermal Arc power supplies deliver exceptionally smooth, powerful cutting current.

SMART START™, AUTO PILOT RESTART – Instantly reignites pilot arc when the cutting arc is interrupted, such as when cutting expanded metal.

1TORCH™ SERIES 70" HAND TORCH - WITH A 20 Ft. CABLE (Except PakMaster®150XL uses PCH/M-120 Torch)

For top cut quality on thin and thick materials. With a simple change of consumables these systems may be used for Drag and Standoff cutting, and gouging. Supplied with an ATC (Advanced Torch Connector Lead) Quick Disconnect.

3 YEAR WARRANTY PROTECTION – Power supply components are warranted for 3 years; labor, torch and leads for 1 full year

PakMaster® XL PLUS Series includes: "UNIVERSAL INPUT POWER WITH SMART LOGIC™".

Can accept input power from 208 to 460 VAC ± 10%, single or three phase, 50 or 60 hertz, using an appropriate input cable/plug. SMART LOGIC™ circuit protects against damage, should the unit be connected to high line voltage while it is linked for low voltage. Also included is a convenient one person carry handle and cable holder (except PakMaster® 150XL has a cart).

CUTMASTER™ Series – These are fixed input power units, power is either 208/230 or 460 VAC. A wraparound roll bar protects the case from damage resulting from shocks and collisions and provides a convenient carry handle for more than one person.

	<u>Part No.</u>	<u>Price Ea</u>	<u>Description</u>
1/2" Genuine 3/4" Severance	CUTMASTER™ 51		
	40 amps @ 40% duty cycle down to 20 amp @ 100% duty cycle; Torch SL60 series; 22.5" L x 10.8" W x 16.4" H"; 58 lb includes complete torch w/output cable & ground.		
1/2" Genuine 3/4" Severance	1-5120-1	\$1,980.00	Set for 208/230 VAC, 1 Phase, includes 10 ft input cable with single phase plug
	1-5120-2	\$1,980.00	Set for 460 VAC 1 or 3 Phase, no input cable or plug
1/2" Genuine 3/4" Severance	PakMaster® 50XL PLUS		
	40 amps down to 15 amps @ 100% duty cycle; Torch SL60 series; 24.8" L x 13" W x 16" H"; 66 lb includes complete torch w/output cable & ground.		
1/2" Genuine 3/4" Severance	1-5145-1	\$2,350.00	Set for 208/230 VAC, 1 Phase includes 10 ft input cable with single phase plug
	1-5145-2	\$2,350.00	Set for 460 VAC 1 or 3 Phase, no input cable or plug
7/8" Genuine 1-1/4" Severance	CUTMASTER™ 81		
	60 amps @ 50% duty cycle down to 20 amp (45 amps @ 100% duty cycle); Torch SL60 series; 27.4" L x 12.4" W x 17.3" H"; 83 lb includes complete torch w/output cable & ground.		
7/8" Genuine 1-1/4" Severance	1-1120-1	\$2,499.90	Set for 208/230 VAC, 1 Phase, includes 10 ft input cable with single phase plug
	1-1120-2	\$2,499.90	Set for 460 VAC 1 or 3 Phase, no input cable or plug
3/4" Genuine 1" Severance	PakMaster® 75XL PLUS		
	60 amps @ 65% duty cycle down to 15 amps (55 amps @ 100% duty cycle); Torch SL60 series; 24.8" L x 13" W x 16" H"; 71 lb includes complete torch w/output cable & ground.		
3/4" Genuine 1" Severance	1-7665-1	\$2,795.00	Set for 208/230 VAC, 1 Phase includes 10 ft input cable with single phase plug
	1-7665-2	\$2,795.00	Set for 460 VAC 1 or 3 Phase, no input cable or plug
1" Genuine 1-1/2" Severance	CUTMASTER™ 101		
	80 amps @ 40% duty cycle down to 20 amp (45 amps @ 100% duty cycle); Torch SL100 series; 27.4" L x 12.4" W x 18" H"; 83 lb includes complete torch w/output cable & ground.		
1" Genuine 1-1/2" Severance	1-1320-1	\$2,999.90	Set for 208/230 VAC, 1 Phase, includes 10 ft input cable with single phase plug
	1-1320-2	\$2,999.90	Set for 460 VAC 1 or 3 Phase, no input cable or plug
1" Genuine 1-1/4" Severance	PakMaster® 100XL PLUS		
	80 amps @ 40% duty cycle down to 15 amps (60 amps @ 100% duty cycle); Torch SL100 series; 24.8" L x 13" W x 16" H"; 75 lb includes complete torch w/output cable & ground.		
1" Genuine 1-1/4" Severance	1-0185-1	\$3,295.00	Set for 208/230 VAC, 1 Phase includes 10 ft input cable with single phase plug
	1-0185-2	\$3,295.00	Set for 460 VAC 1 or 3 Phase, no input cable or plug
1-1/2" Genuine 1-3/4" Severance	PakMaster® 150XL		
	120 amps @ 60% duty cycle down to 30 amps (100 amps @ 100% duty cycle); Water Cooled PCH-120 Torch; 35" L x 24-1/5" W x 45-3/8" H"; 275 lb includes complete torch w/output cable & ground.		
1-1/2" Genuine 1-3/4" Severance	1-1570-2	\$6,609.75	Set for 208/230- 460 VAC 3 Phase, no input cable or plug

*A "Genuine Cut" is an excellent, smooth surface with little or no draft. Requires little or no rework or grinding. Results based on testing on mild steel; results on other materials may differ.