

UNDERWATER PRODUCTS

come out on top - under water

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rcair's selection of carefully tested and job-proven underwater products handle most any underwater cutting or welding application. Used on bridge caissons, pilings, river locks and dams around the world, Arcair products save time and money on salvage operations, docking facility construction and off-shore drilling rig repair. Arcair offers a wide variety of welding and cutting electrodes. . . even electrodes that will literally cut anything under the sea.

SEA STINGER underwater welding electrode holder

SEA-STINGER® II Underwater **Electrode Holder**

Length: 6" (15.24 cm) **Weight:** 3.65 lbs. (1.66 kg)



Arcair's Sea-Stinger II gives the Diver-Welder a lightweight, durable and easy to use electrode holder. The improved design has a replaceable cable and internal changes to extend its service life. Sea-Stinger II accepts 1/8" (3.2 mm), 5/32" (4.0 mm) and 3/16" (4.8 mm) diameter welding electrodes. For best results use Arcair Sea-Weld®

| PART NO. | PRICE EA | DESCRIPTION |
|------------|-------------|-----------------------|
| 14-050-128 | \$156.00 EA | Sea-Stinger II Holder |

400 Amp, 2 pole, single throw knife switch (not shown) Part No. 73-102-028 \$750.50 EA

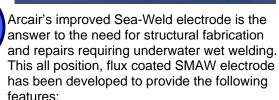


Diameters: 1/8" (3.2 mm), 5/32 (4.0 mm),

3/16" (4.8 mm)

Length: 14" 355.6 mm)





- Welds with excellent bead contour.
- Fillet welds are flat with good base metal wetting, which helps keep undercut to a minimum.
- Easy slag removal (which keeps chipping and grinding to a minimum) allowing faster welding time while providing welds with a lower risk of slag inclusions.
- The Sea-Weld electrode has produced welds which pass bend and X-ray requirements as defined by the AWS D3.6 specification for underwater welding.

| SEA-WELD [®] Welding Electrodes (PER BOX) | | ELECTRODE SIZE | | CURRENT | BURN OFF TIME (SEC) | |
|--|----------|-------------------|------|---------|------------------------|-------------|
| Part No. | Price | Qty. | Inch | mm | Amperes | 12"(305 mm) |
| 42-024-002 | \$233.25 | 150 | 1 /8 | 3.2 | 150-180 | 40-46 |
| 42-984-004 | \$191.25 | 100 | 5/32 | 4.0 | 170-210 | 44-56 |
| 42-034-007 | \$156.00 | 75 | 3/16 | 4.8 | 190-230 | 59-66 |