

HOSSFELD #2 BENDER TOOLING & STARTER SETS

Universal No. 2 Bender

<u>Part No.</u>	<u>Part Description</u>
46001 \$296.00 EA	Set of General Purpose Tools for Cold Bending of Schedule 40 Pipe Consisting of the Following Component Parts (Figure 1): 44 lbs.
20065	13B4 2 inch Pipe Die
20066	13B5 Roller
20067	13B6 1-1/2 inch Pipe Die
20068	13B7 Roller
20069	13B8 1-1/4 inch Pipe Die
20072	14B 3/4 & 1 inch Pipe Die
20075	15B 1/4, 3/8, & 1/2 inch Pipe Die
20076	15B2 Roller
46002 \$512.61 EA	Set of General Purpose Tools for Bending (ASTM A 36) Bar Stock Consisting of the Following Component Parts (Figures 2-8): 28 lbs.
20045	7B 1-3/4" Cam Die
20046	8B 2" Cam Die
20047	8B2 2-1/4" Cam Die
20078	16B Bending Dog
20085	17B3 Offset Flat Head Pin
20091	18B Eye Pin
20222	20B5 Center Pin
20685	21B U Pin Roller
20697	23B Yoke
20705	24B Thumb Nut (2)
20717	26B Sharp Square Bending Block
20780 \$738.00 EA	Set of Tools for Bending Angle Iron Leg Inward Consisting of the Following Component Parts (Figure 9): 108 lbs.
20781	30B Inbend Master Die Assembly.
	Radius Blocks Vertical Leg Inside Radius Dimension in Inches
20800	31B Radius Block 5"
20802	31B Radius Block 6"
20803	31B Radius Block 7"
20805	31B Radius Block 9"
20808	31B Radius Block 12"
20811	31B Radius Block 15"
20814	31B Radius Block 18"
20820	31B Radius Block 24"
20826	31B Radius Block 30"
20829	31B Radius Block 36"
20986 \$817.00 EA	Set of Tools for Bending Angle Iron Leg Outward Consisting of the Following Component Parts (Figures 10): 162 lbs.
20987	50B Outbend Master Die
	Radius Blocks Vertical Leg Inside Radius Dimension in Inches
20993	51B Outer Radius Block 5 "
20995	51B Outer Radius Block 6"
20997	51B Outer Radius Block 7"
21001	51B Outer Radius Block 9"
21007	51B Outer Radius Block 12"
21010	51B Outer Radius Block 15"
21012	51B Outer Radius Block 18"
21015	51B Outer Radius Block 24"
21018	51B Outer Radius Block 30"
21020	51B Outer Radius Block 36"
	Dual working face
21039	52B Inner Radius Block 5" & 7"
21040	52B Inner Radius Block 6" & 9"
21046	52B Inner Radius Block 12" & 15"
21049	52B Inner Radius Block 18" & 24"
21054	52B Inner Radius Block 30" & 36"
21100 \$167.00 EA	Special Press Forming Tool for Sharp Angle Bends in Bar and Flat Stock. (Figure 13): 10 lbs.
20896 \$647.00EA	Set of Dies for 90 Degree "Machine" Bends in Rigid Electrical Conduit or Standard Iron Pipe (ASTM Schedule 40 American Pipe A53 Type F 45,000 psi Tensile Strength Carbon Steel) Consisting of the Following Component Parts (Figure 15 ... 85 lbs.Gross Wt.
	Standard Pipe Size • Center Line Radius
20897	40B 3/8" x 1-1/4"
20903	41B 1/2" x 1-3/4"
20908	42B 1/2" x 3"
20913	43B 3/4" x 4"
20918	44B 1" x 5"
20923	45B 1-1/4" x 6"
20928	46B 1-1/2" x 6"
20068	13B7 Roller
20076	15B2 Roller
21221 \$614.61 EA	Set of Scroll Forming Tools Consisting of the Following Component Parts (Figure 17): 27 lbs.
21218	64B 2-1/2"
21219	65B w/Assembling Pin 4" & 6-1/2"
21220	66B w/Assembling Pin 5" & 8"



Shear Attachment

21110 \$1,195.00 EA



**Punch Attachment
wo/Punch & Die Set**

21136 \$1,920.00EA

Part No.	Description	
21137	62B1 Punch & Die Set Round 3/16"	\$52.95 EA
21140	62B1 Punch & Die Set Round 1/4"	\$48.90 EA
21143	62B1 Punch & Die Set Round 5/16"	\$48.90 EA
21146	62B1 Punch & Die Set Round 3/8"	\$48.90 EA
21149	62B1 Punch & Die-Set Round 7/16"	\$48.90 EA
21152	62B1 Punch & Die Set Round 1/2"	\$48.90 EA
21155	62B1 Punch & Die Set Round 9/16"	\$48.90 EA
21158	62B1 Punch & Die Set Square 3/16"	\$171.95 EA
21161	62B1 Punch & Die Set Square 1/4"	\$171.95 EA
21164	62B1 Punch & Die Set Square 5/16"	\$171.95 EA
21167	62B1 Punch & Die Set Square 3/8"	\$171.95 EA
21170	62B1 Punch & Die Set Square 7/16"	\$171.95 EA
21173	62B1 Punch & Die Set Square 1/2"	190.40 EA
21176	62B1 Punch & Die Set Square 9/16"	\$190.40 EA



NOTE: CALL FOR INFORMATION ON TOOLING TO ACCOMPLISH THE TASKS LISTED IN FIGURES NUMBER 11, 12, 12-1, 14, 14 - 1, 16, 18 THROUGH 24 - 4 and 27 THROUGH 32, HAVE INFORMATION ON METAL PROPORTIONS READY.